

bourdon tube "solid-front" pressure gauges NACE MR0103/MR0175 -ISO 15156-3 version turret case - DS 4.5" (125mm)



These instruments are built in conformity with the construction and safety specifications of **ASME B40.1**.

In case of leaks or break of the elastic element the operator is protected by a stainless steel safety cell solid front and by the blow-out back. They are usually used in the petrochemical industry. They are built to resist to the most severe conditions created by H₂S, by the environment and with fluids having a high viscosity and which do not crystallize. The TIG welding between the safety cell and the process socket strengthens the instrument and assures a better leak tightness in case of dampening fluid. Filling the case of the instrument with a damping fluid offers several advantages: it reduces the pointer fluctuation, minimizes wear of rotating parts of the movement under pulsant vibrations and pulsations peaks, and prevents the formation of condensation and corrosive atmospheres that could damage the internal parts of the instrument.

1.60.2 - Fillable Model - Lower connection only

Design: ASME B40.1, ISO 15156-3.

Ranges: from 0...15 to 0...10000 psi (from 0...1 to 0...600 bar or equivalent units).

Accuracy: 1A Grade as per ASME B40.1 (± 1 % of FSV).

Ambient temperature: -22...+149°F (-30...+65°C).

Process fluid temperature: -22...+302°F (-30...+150°C max).

Thermal drift: $\pm 0,4$ %/10 K of range (starting from 68°F - 20°C).

Working pressure:

100% of FSV for static pressure;

90% of FSV for pulsating pressure.

Overpressure limit: 30% of FSV (max 12 h).

Protection degree: IP 65 as per EN 60529/IEC 529.

Socket material: AISI 316L st.st. or MONEL 400

Bourdon tube MONEL 400 seamless tube.

Leak test: Helium Test leak search

(max 1×10^{-6} mbar x l x s⁻¹).

Case and blow out disk: strengthened polyamide, fiber glass, UV rays stabilized.

Ring: strengthened polypropylene fiber glass.

Safety cell: stainless steel.

Window: tempered glass.

Movement: stainless steel with internal limit stops for minimum and maximum pressure.

Dial: aluminium, white with black markings.

Pointer: adjustable, aluminium, black.

1.60.3 - Filled Model - Lower connection only

Filling liquid: glycerine 98%, silicon oil or Fluorinated fluid.

Ambient temperature:

+32...149°F (0...+65 °C) with glycerine filling;

-22...+149° F (-30...+65 °C) with silicon oil filling;

-22...+149°F (-30...+65 °C) with fluorinated fluid filling.

Fluid process temperature: +149°F (+65 °C).

Protection degree: IP 67 as per EN 60529/IEC 529.

Compensating device: gum.

Other features: as fillable model.

1.60.1 - Standard Model - Back connection only

Protection degree: IP 55 as per EN 60529/IEC 529.

Case: phenolic resin.

Ring and blow out disk: strengthened polyamide, fiber glass.

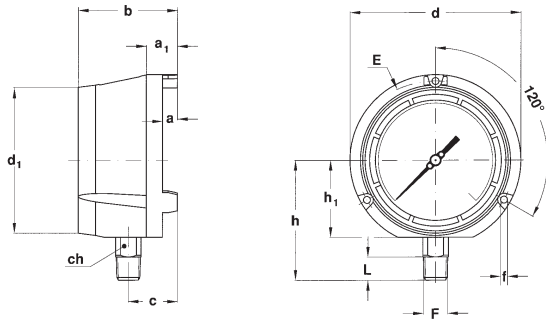
Safety cell: not available.

Separating wall: phenolic resin.

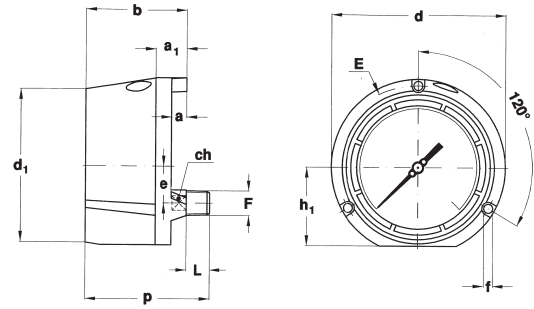
Other features: as fillable model.

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NACE MR0103/MR0175 - ISO 15156-3 version,
turret case DS 4.5" (125mm)

MGS60



A - LOWER CONNECTION



**D - BACK CONNECTION,
FOR STANDARD MODEL ONLY**

Mounting	F	a	a ₁	b	c	d	d ₁	e	E	f	h	h ₁	p	ch	L	Weight (1)
Lower	43M 1/2-14 NPT	0.51" (13)	1.06" (27)	3.38" (86)	1.65" (42)	5.82" (148)	4.96" (126)		5.39" (137)	0.25" (6,5)	4.07" (103,5)	2.61" (66,5)		0.86" (22)	0.78" (20)	1.78 lbs (0,81 kg)
Back	43M 1/2-14 NPT	0.51" (13)	1.06" (27)	3.38" (86)		5.82" (148)	5.07" (129)	1.22" (31)	5.39" (137)	0.23" (6)	4.07" (103,5)	2.61" (66,5)	4.17" (106)	0.66" (17)	0.78" (20)	1.78 lbs (0,81 kg)

dimensions : inches (mm)

(1) add 1.10 lbs (0,5 kg) when filled

OPTIONS

Model	standard	fillable	filled
E07 - Socket material MONEL 400	◆	◆	◆
E30 - NACE MR0103/MR0175 - ISO 15156-3 certificate	◆	◆	◆
F11 - Panel mounting kit	◆	◆	◆
F30 - Fluorinated fluid filling			◆
P01 - Suitable for filling with silicone/fluid filling		◆	
P03 - Blow out disk with compensating device		◆	
S10 - Silicone filling			◆
T01 - Tropicalization	◆	◆	◆
T32 - Safety glass window	◆	◆	◆

"HOW TO ORDER" SEQUENCE

Section / Model / Case / Mounting / Diameter / Special version / Range / Process connection / Options
1 60 1 A F --- 41M E30...T32
2 D E07
3

